

## Technical data

### Standard accessories:

4 linking nozzles 12, 15, 19 and 22 mm Ø,  
5 filling tubes 12, 16, 22, 30 and 40 mm Ø,

### Removal tool

### Operating manual

US: 4,953,262

US: 5,720,603

Patented in Germany and abroad.

We reserve the rights to  
technical modifications.

## Hopper options

40 / 100 litre hopper (VF 612 C)

### Arm hoisting device

90 / 160 litre hopper : 83-7/120

90 / 240 litre hopper : 83-6/200

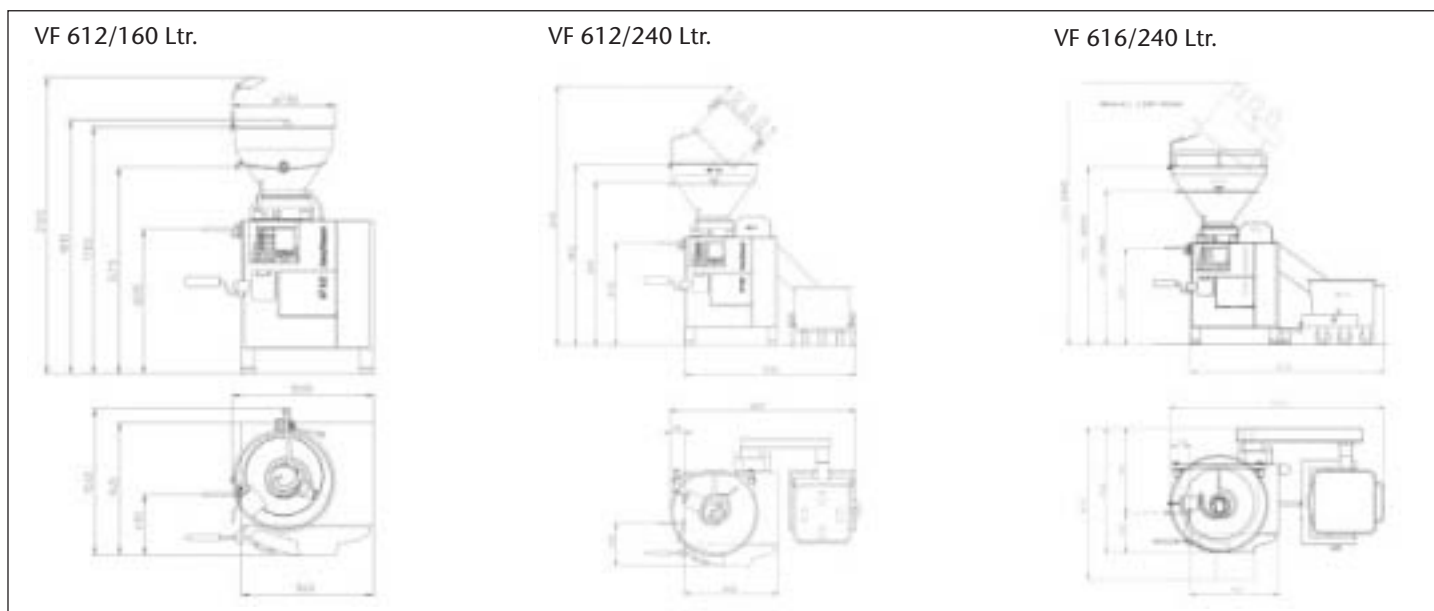
90 / 240 litre hopper : 83-8/200

90 / 350 litre hopper : 83-6/200

VF 612 K values given in ( )

(not for VF 612 K)

	VF 612	VF 616
Filling capacity (can be continuously controlled)	3000 kg/h	3600 kg/h
Filling pressure	up to 35 bar	up to 45 bar
Portioning and linking speed for 2.5 twists, dependent on product up to a max.		
25g	600 port./min.	700 port./min.
50g	450 port./min.	500 port./min.
100g	320 port./min.	360 port./min.
200g	200 port./min.	220 port./min.
Number of twists can be continuously adjusted from 0.5 to 10		
Portion range	5–100.000 g	5–100.000 g
Option AL:	yes	yes
Option GD 93-3:	no	yes
Electric rating	4,5 kW	6 kW
Net weight without / with 83-6	755 / 1165 kg	795 / 1205 kg
Gross weight without / with 83-6	955 / 1505 kg	995 / 1545 kg
Crate dimensions: Without lifting device	1445x1250x2250	
With lifting device	2120x1600x2250	



**handtmann**  
Ideas for the future.